Technical Talk No: 33 23/03/98

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SUBJECT: Hosereel Capacity - How Much Hose Can I Get On My Reel?

AIM: This technical bulletin will enable the reader to calculate how much hose can be loaded onto a hosereel, irrespective of the size of the hose and reel.



Formula for Each Single Wrap Is:

Metres per revolution (wrap) = $\pi [\mathbf{D} + \mathbf{d} (2\mathbf{N} - 1)]$

$$(\pi = 3.142)$$

- The Total Length per Coil = "Z"
- $\therefore \text{ Total Length on a Hosereel} = \underline{L} \times Z$

Take an AHR250 Cartwheel type reel for example; (Single Coil)

Inner Drum Diameter	D	=	608mm
Cheek Plate Diameter	С	=	1500mm
Hose Outer Diameter	d	=	69mm

Step 1: - Establish the maximum "N" number of coils that is physically possible on the given Hosereel.

$$\frac{\mathbf{C} - \mathbf{D}}{2\mathbf{d}} = \text{Maximum Wraps} = 6.46$$
$$\therefore \mathbf{N} = 6 \text{ maximum}$$

<u>Step 2:</u> - Apply the formula for each wrap in turn.

For	: N =	1	(First V Metres	Wrap) s / Revo	lution = $(\pi/1000) \times [600]$	8 +69(2-1)]	=	2.1m
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For N = 2 (Second Wrap) Metres / Revolution = $(\pi/1000) \times [608 + 69(4-1)] = 2.56m$

= 3.0 m
= 3.4 m
= 3.86 m
= 4.29 m

Therefore the total length of hose that will physically fit on an AHR250 Cartwheel type reel is;

$$N=1 + N=2 + N=3 + N=4 + N=5 + N=6$$
 Z = 19.2m

The amount of hose that will practically fit on a hosereel depends on whether the hose flattens as it is wound on. This can occur, for example, with Nylex PR Hose with no residual pressure. On the other hand, LPG hose remains firm and pressurised and retains its round section.

Following are two tables showing extremes for capacity for the two cases. When talking to customers, make sure you get the facts and give the figure as **approximate**. (as capacity can vary by just the method of winding). Mecheng/tech talks/0033 Hosereel Capacity – issue B.doc ISSUE: B 30/3/05 *The Following is a Matrix Giving Maximum Hose Length on Liquip Standard Drum Style Hosereels; (<u>PRESSURISED</u>)

Hard Hose Hose - (O.D) Nom. Bore	12" Drum Style Hosereel	18" Drum Style Hosereel	24" Drum Style Hosereel
1" (33.5mm)	36m	55m	73m
1.25"(41.8mm)	24m	35m	47m
1.5" (52.4mm)	15m	20m	26m
2" (64.6mm)	5m	8m	11m

Hosereel Sizes (FR, ER, HR)

*The Following is a Matrix Giving Maximum Hose Length on Liquip Standard Drum Style Hosereels; (<u>NON-PRESSURISED</u>)

Hard Hose	12" Drum	18" Drum	24" Drum			
Hose - (O.D)	Style Hosereel	Style Hosereel	Style Hosereel			
Nom. Bore						
1" (33.5mm)	60m	90m	120m			
1.25"(41.8mm)	30m	45m	60m			
1.5" (52.4mm)	24m	37m	49m			
2" (64.6mm)	8m	12m	16m			

Hosereel Sizes (FR, ER, HR)

 * Please note the non-pressured values are only a guideline
*The Following is a Matrix Giving Maximum Hose Length on Liquip Aviation Drum Style Hosereels; (PRESSURISED)

Hosereel Sizes (AHR250D)

Aviation Hose Nom. Bore (O.D)	12" Drum Style Hosereel	18" Drum Style Hosereel	24" Drum Style Hosereel			
1.5" (51mm)	18m	27m	36m			
2"(66mm)	14m	22m	29m			
2.5" (79mm)	5m	8m	11m			



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